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Auto Spot Welding M/C(Model : USW-10CT)



M/C MAIN PART 1



M/C MAIN PART 2



M/C MAIN PART 2



UNLOADING PART OF RELIEF VALVE CAP

TECHNICAL DESCRIPTION

- TYPE : CONDENSER PROJECTION WELDING
- USED : RELIEF VALVE CAP & VALVE SPRING
- PRODUCTIVE CAPACITY : 30~36 pcs/ min
- ENDCAP DIAMETER : 60~95mm
- ENDCAP HEIGHT : 5~15mm
- ELECTRIC POWER : 220V x 2P x 50/60Hz
- SUPPLYING AIR PRESSURE : 6 kgf/cm²
- ELECTRIC POWER CAPACITY : 10 KVA
- ELECTRICAL CHARGING SPEED : 0.2 - 0.3sec.

- CONDENSER QUALITY : 60,000 μ F
- TURN TABLE : 8 STATION + 1 HEAD
- COOLING SYSTEM : COMBINED WATER COOLING AND AIR COOLING
- MACHINE SIZE & WEIGHT : W1,720 x L2,300 x H2,000? & 2,500 kg
- AUTO LOADING & AUTO UNLOADING SYSTEM (ONLY SPRING PARTS WILL BE LOADED BY MANUAL)
- AVAILABLE LOWER CAP SIZE : OD60mm ~ OD105mm
- 4 SET OF PARTS FEEDING DEVICE INSTALLED (FOR RELIEF VALVE CAP/ LOWER CAP/ RUBBER PAD)

APPLICATION

- THIS MACHINE DESIGNED TO WELD THE RELIEF VALVE CAP & VALVE SPRING.

OPTIONAL PART

- WELDING JIG & STEEL TYPE BASE HOLDING JIG