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Full Auto Spot Welding M/C(Model : USW-40A)



M/C MAIN PART



BEFORE WELDING



AFTER WELDING

TECHNICAL DESCRIPTION

- TURN TABLE AUTO LOADING & UNLOADING & 2 SPINDLE SYSTEM (WITH MAGAZINE DEVICE)
- PRODUCT CAPACITY : 36~40 pcs/ min
- BOTTOM PLATE DIAMETER : 60~106mm
- SEAMING CAM DIAMETER : 80~125mm
- AIR CYLINDER STROKE FOR WELDING : 125mm
- AVAILABLE WELDING THICKNESS & POINT : 0.5~5.0 mm x 4~14 point
- ELECTRIC CURRENT : 150KVA + 150KVA(DC Type)
- ELECTRIC POWER : 380V x 50/ 60Hz x 2P
- PRODUCT CAPACITY : 36~40 pcs/ min
- WELDING TENSIL STRENGTH : 100 kg/cm²
- SUPPLY AIR PRESSURE : 6 kg/cm²
- TURN TABLE MOTOR POWER : 0.75Kw x 4Pole
- MACHINE SIZE & WEIGHT : W1600 x L2000 x H2010 / 3,200 kg

APPLICATION

- THIS MACHINE DESIGNED TO WELD THE SEAMING CAP & BOTTOM PLATE(R-PLATE).

OPTIONAL PART

- PLASTIC JIG
- WELDING JIG
- MAGAZINE JIG
- SENSOR
- SEALING COMPOUND
- SEALING DEVICE(W/ DRY OVEN)