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Semi Auto Tapping M/C(Model : UTT-4A, Index Type)



TAPPING JIG PART



BEFORE TAPPING



AFTER TAPPING



Forming Tap

DESIGN CRITERIA

- UTT-4A is designed for automatic thread making on R-plate which have a base hole came from press processing

TECHNICAL DESCRIPTION

- Product capacity : 28~30 pcs/min
- Main power motor : 1.5 Kw
- Available R-plate size : 60 to 106mm
- Tapping oil tank volume : 70 Liter
- Index table : 1/2Hp geared motor connect
- Input air pressure : 5 Kgf/cm²
- Machine weight : 1,100 kg
- Machine size : W1,000 x L1,200 x H2,000

FEATURE

- Forming Tap installed for clean work processing with no chip
- 4 spindle multi head type designed for compact size & mass product
- PLC control program system is easy to operation

- Special designed pushing device during the tapping to make a perfect rectangular of R-plate
- One touch type tooling change device installed
- Product count device installed
- 4 wheel driver installed for easy to handling
- Mesh type recycle tapping oil filter installed
- Three step belt change type main head speed changeable
- 6 device AL main round working plate
- Flexiable four line tapping oil shooting device and oil recycle system

OPTION

- De-oiling M/C
- Forming Tap
- Tapping Head
- Base Holding Jig